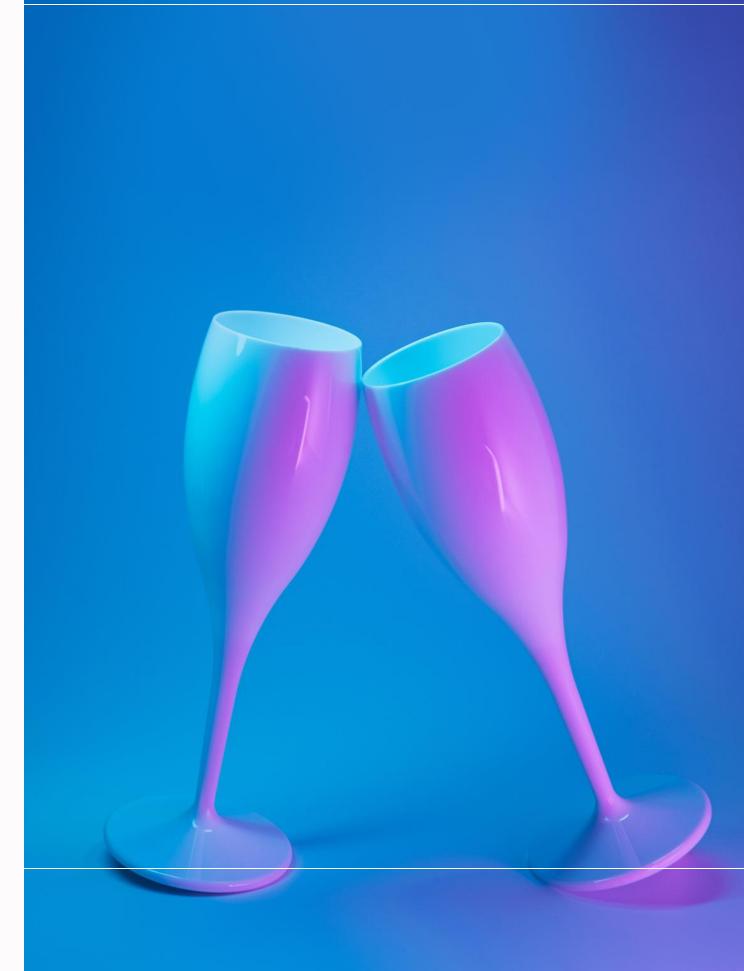


17/01/2024, Alzey

THE SCIENCE BEHIND CHAMPAGNE EXCELLENCE

ZENTRALLABOR WITOWSKI AND RICHARD WAGNER

Pierre DE CAFFARELLI Blandine LOURDELET



WHO ARE WE?



BLANDINE OENOLOGIST EXPORT AREA MANAGER





PIERRE OENOLOGIST WINEMAKING CONSULTING

THE INSTITUT OENOLOGIQUE DE CHAMPAGNE



Oenological products Winemaking consulting Oenological laboratories



Winemaking services

Winemaking technologies

OUR HISTORY

Creation of the General Warehouse in Champagne

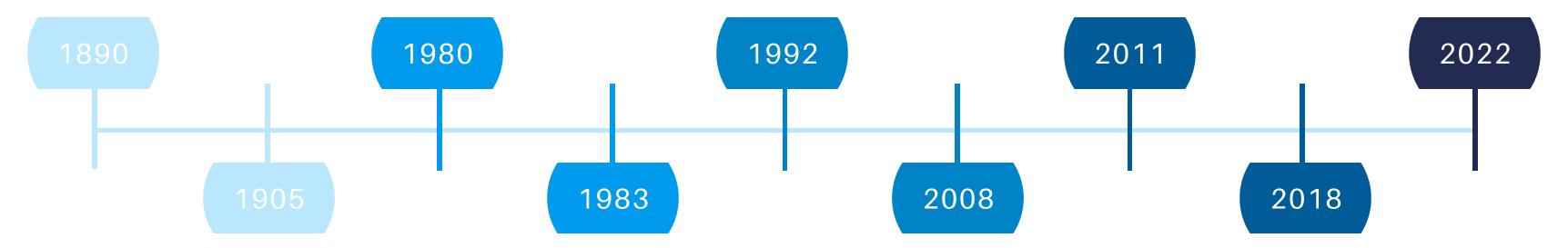
Creation of the General Warehouse in Champagne for the production and packaging of wine products. Marketing of the first oenological products.

R&D **Developpement**

Creation of a microbiology laboratory putting in place a research and development team.

Site development

From 1992, several laboratories were set up in other French wine regions.



Birth of the IOC

Creation of the Institut Enologique de Champagne (IOC) and of the first laboratory carrying out selection and preparation work on yeasts.

Marketing of **IOC 18-2007**

yeast Marketing of the first active dry yeast IOC 18-2007, the reference yeast for sparkling wines across the world.

Takeover of the IOC Group

Takeover of the IOC group by Lallemand, specialty yeast producers.







Merger of companies

Merger of the IOC Group companies and take over of PERDOMINI-IOC in Italy and IOC Enotecnia in Spain.

Purchase of the Laboratory IOC Alsace

Creation of the oenological laboratory in Sélestat.



Takeover of the IOC Limoux Laboratory and Silmo

Takeover of the oenological laboratory Oeno 2000 in Limoux and Silmo, a company specializing in flotation and filtration.

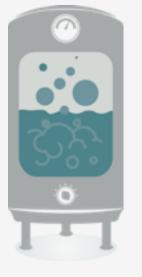
THE LALLEMAND GROUP

Founded in Montreal by Fred A. Lallemand at the end of the **19th century**

Yeast production since 1923

More than 4,500 employees worldwide





48 production plants of which 27 for yeast and 9 for bacteria

Owned by the Chagnon family since 1952







A worldwide presence





45 WINE EXPERTS



LABORATORIES, of which 5 are Cofrac accredited





57 COUNTRIES



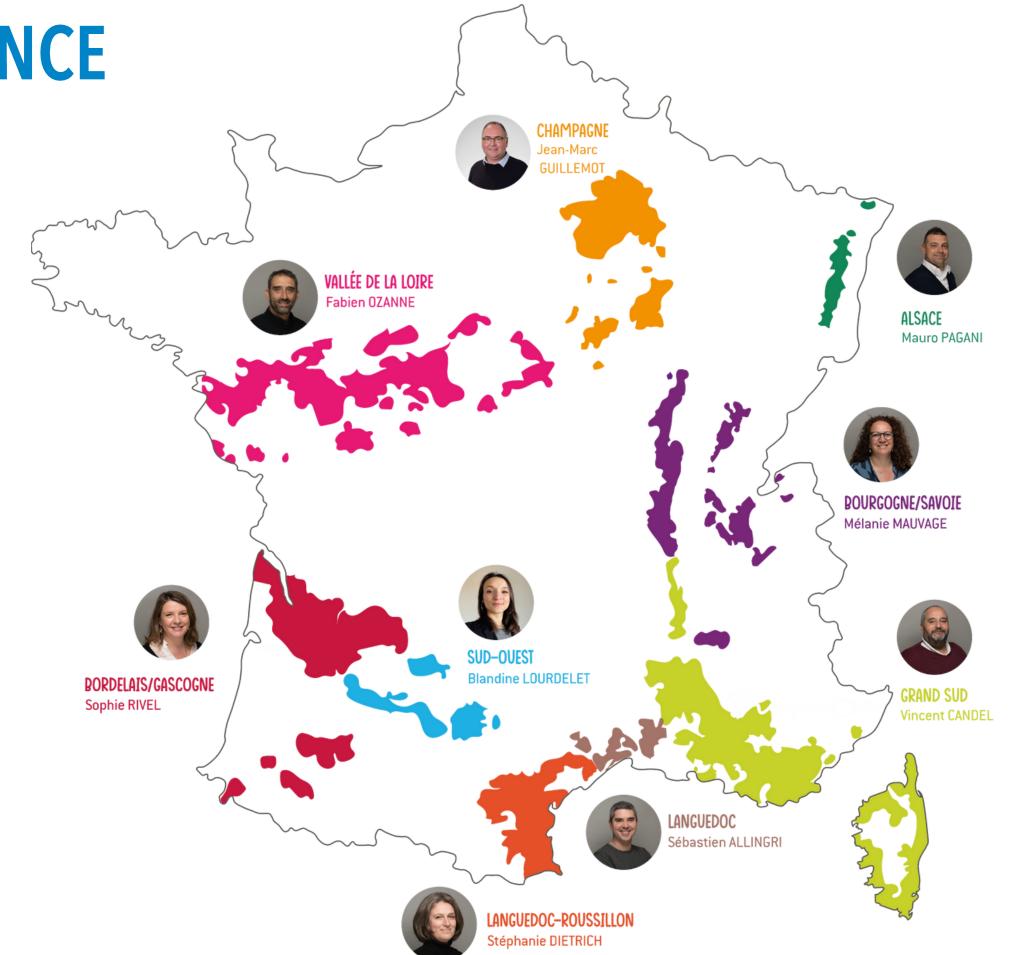


18 EDLOYEES



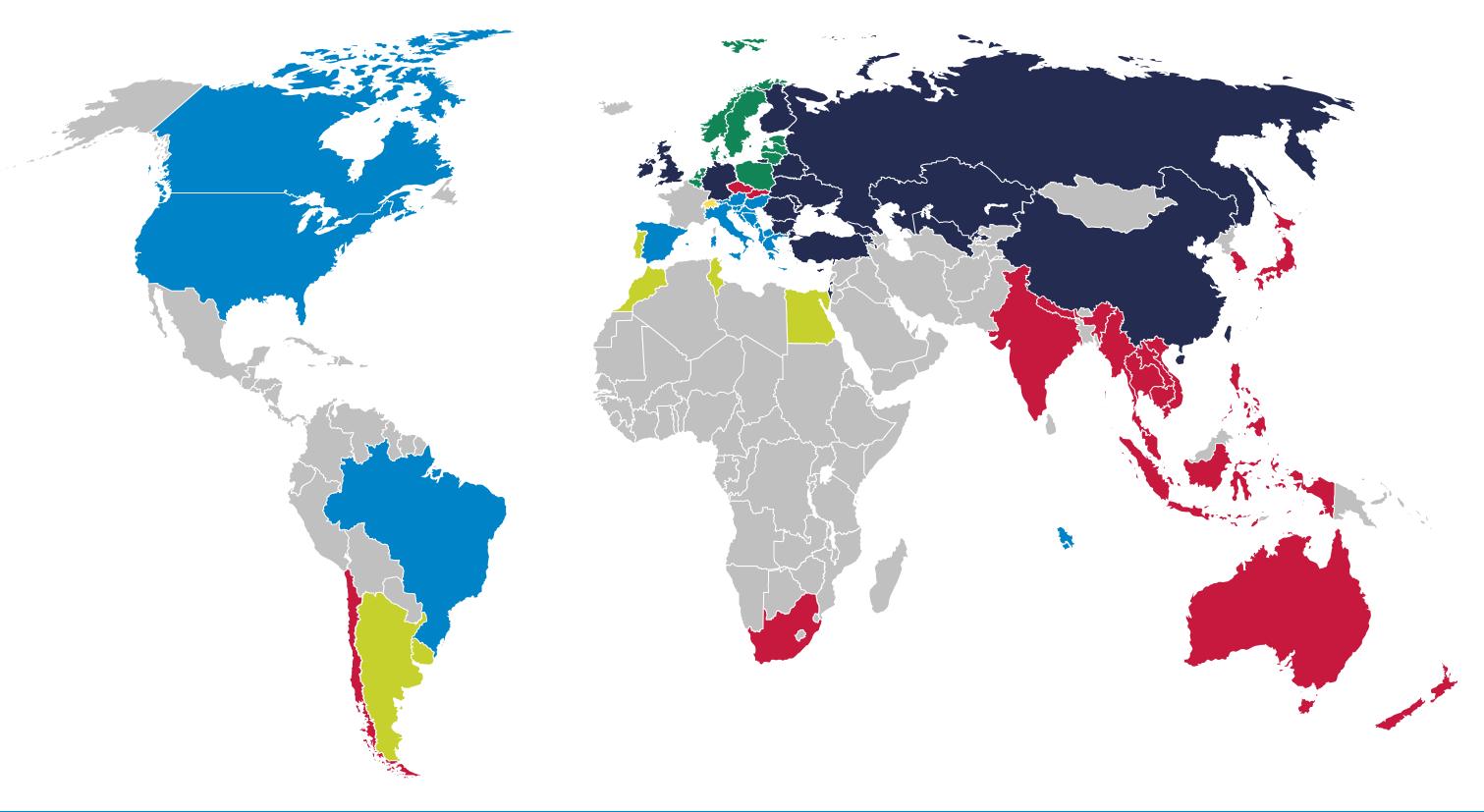


OUR SALES TEAM FRANCE





OUR EXPORTATION TEAM





Jean-Pierre VALADE

Alain BOURGEOIS

Blandine LOURDELET

Jean-Marc GUILLEMOT

Mauro PAGANI

FILIALES IOC









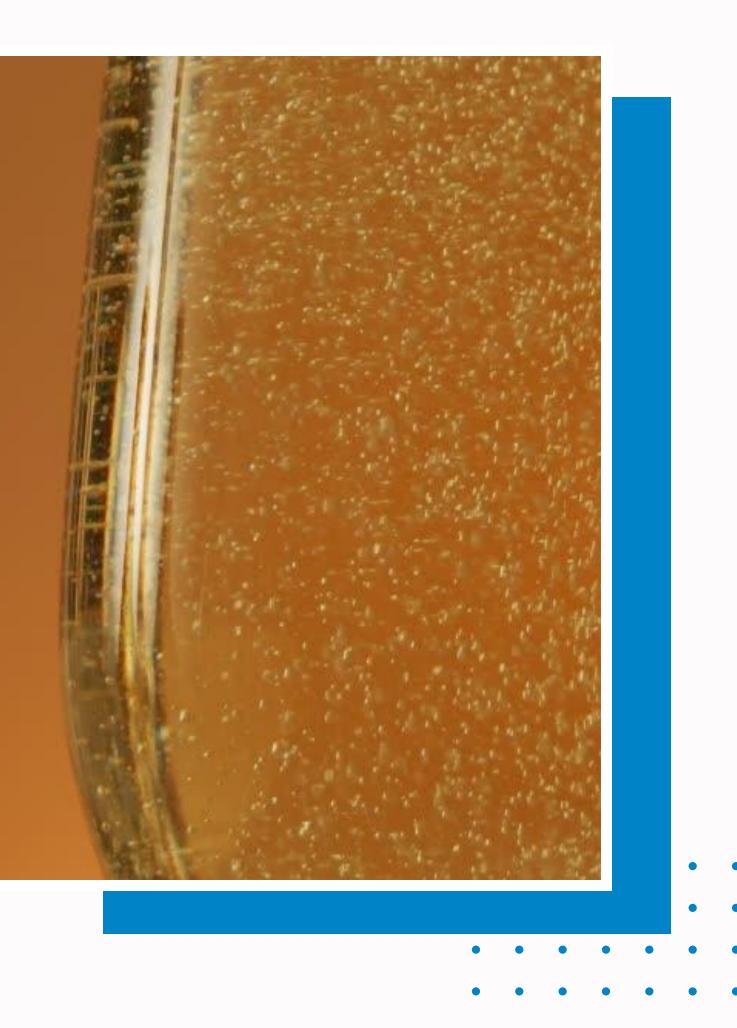




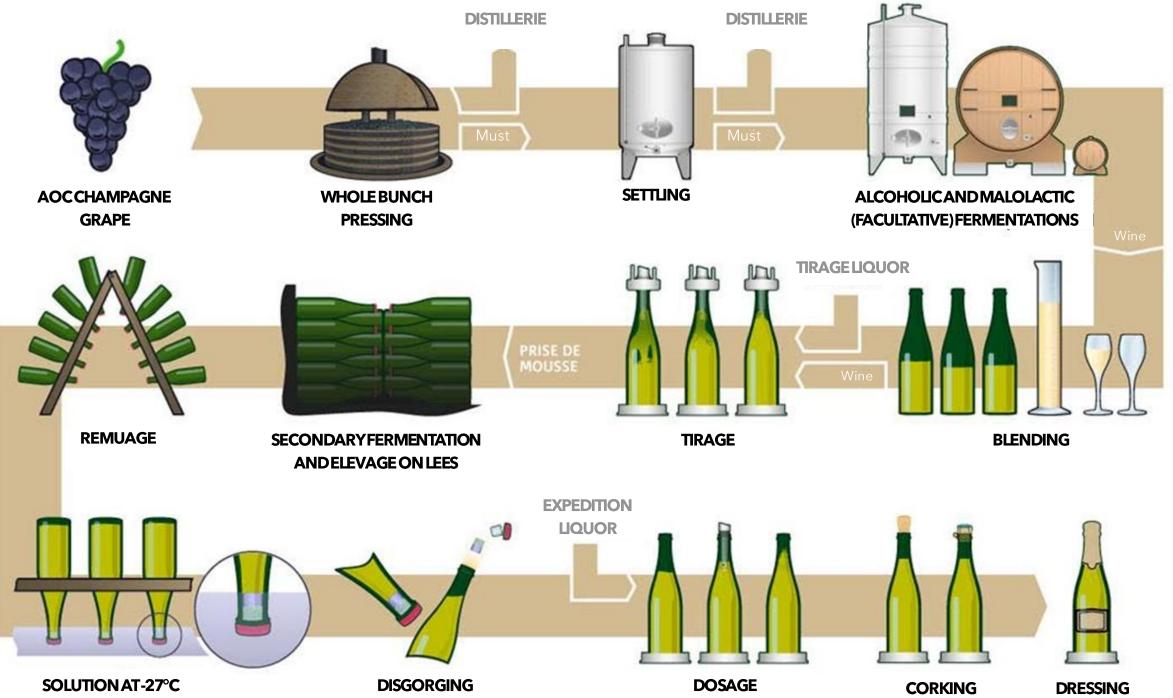
KEY STRATEGIES IN CHAMPAGNE ELABORATION

1/ HARVESTING 2/ CHAMPENOIS PRESSING 3/ BASE WINE ELABORATION 4/ TIRAGE 5/ DISGORGING

Pierre DE CAFFARELLI



Traditional method in Champagne







1/ STRATEGIC SCHEDULING: HARVEST DATE DETERMINATION



Determination of the harvest date

Analytical balance of grapes:

- Sugar: 160 180 g/L
- **TAVP**: 10 10,5%
- **pH**: 3,0 3,2
- Total acidity: 6 10 g/L (sulfuric acid)
- Malic acid: 4 7 g/L
- Maturity Index: 20 22 g of sugar / g of H2SO4





Manual Harvesting in Perforated Crates

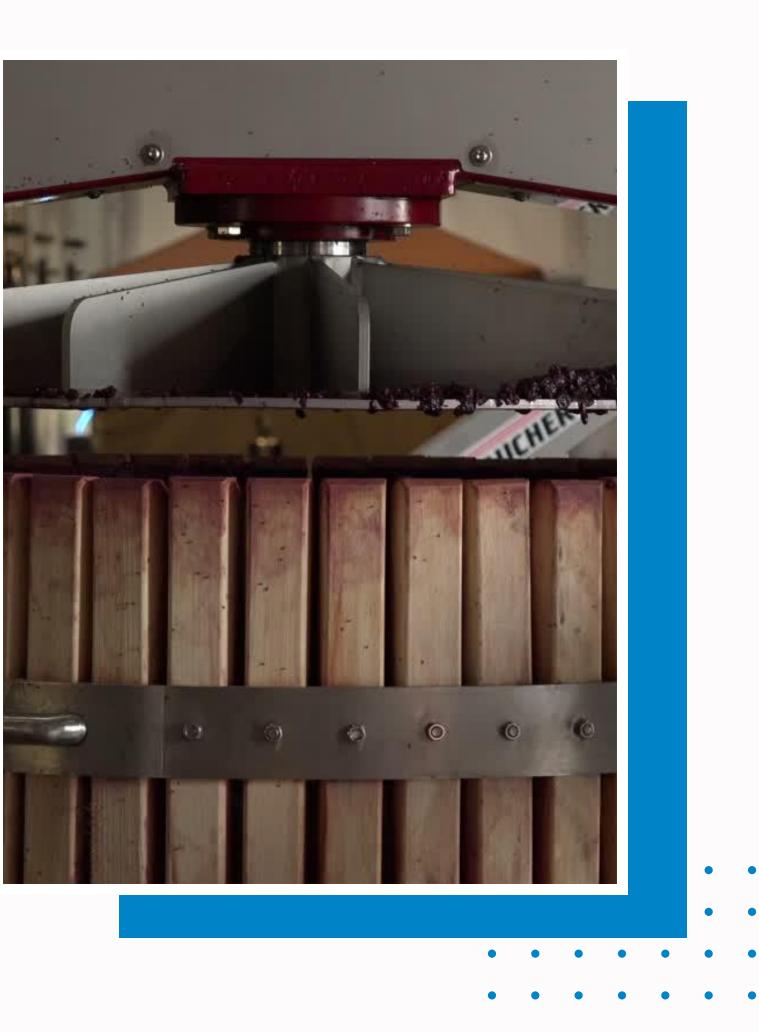
Determination of the harvest date

	Total acidity (H2SO4)	рН	Malic acid	Total acidity (H2SO4) post FML	pH post FML	Maturity Index	Alcoholic degree expected
Example 1	8,1	2,95	6,5	5,67	3,19	20	9,65
Example 2	9,85	2,86	7,5	7,05	3,14	16	9,65
Example 3	6,2	3,1	4	4,71	3,25	26	9,65





2/TRADITIONAL METHOD PRESSING: A KEY STEP FOR OPTIMIZED GRAPE QUALITY



Pressing

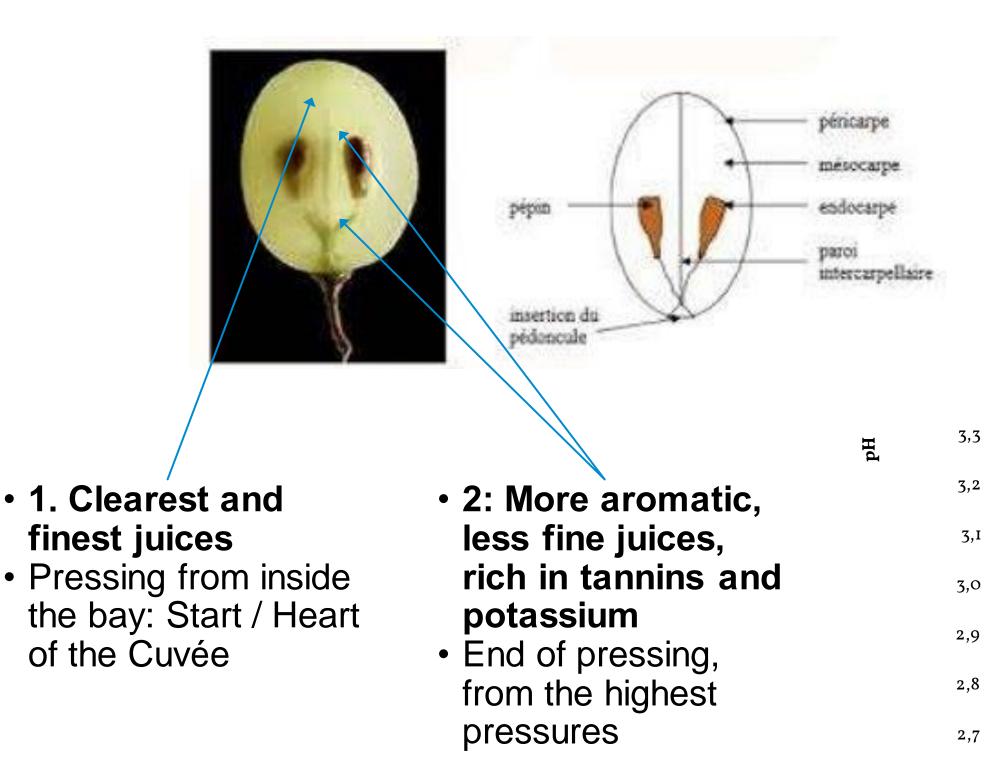
- The pressing stages
- The pressing cycle
- Press fractionation
- Pre-fermentation treatments



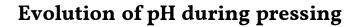


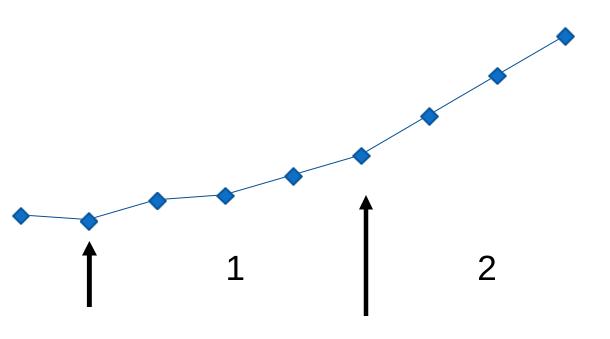


The pressing stages









AP S1P3 R1 S2P3 R2 S3P4 R3 S4P4 R4

2,6

Distribution in the bay

Peripheral zone

(-) tartaric acid and malic acid
(+) potassium
(+) phenolic
compounds
Cells resistant to
bursting

Central zone

(-) tartaric acid
(+) potassium and
malic acid
(+) phenolic
compounds



Mediane zone

(+) tartaric acid
(-) potassium
(-) phenolic
compounds
Cells sensitive to
bursting

Source: Champagne Committee

Champenois pressing

PRESSING = BIRTH OF THE WINE The champagne pressing unit = 4,000 kg

TOTAL BEFORE SETTLING: 26.56 hL Representing a yield of 64%

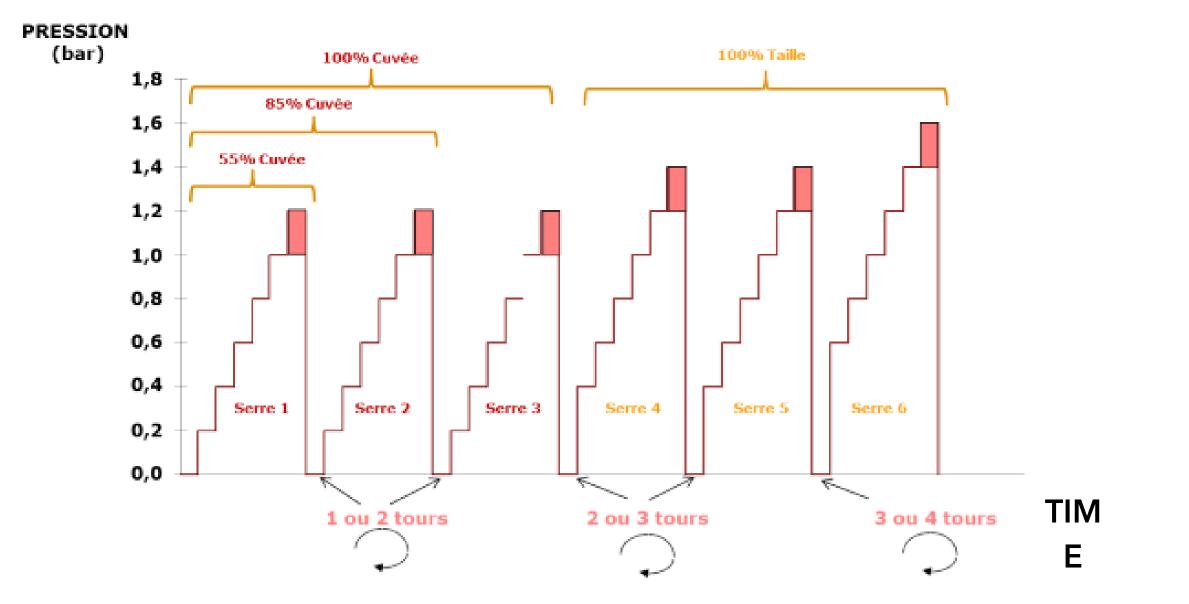
TOTAL AFTER SETTLING:

- Cuvée: 20.50 hL
- Taille: 5 hL





The pressing cycle



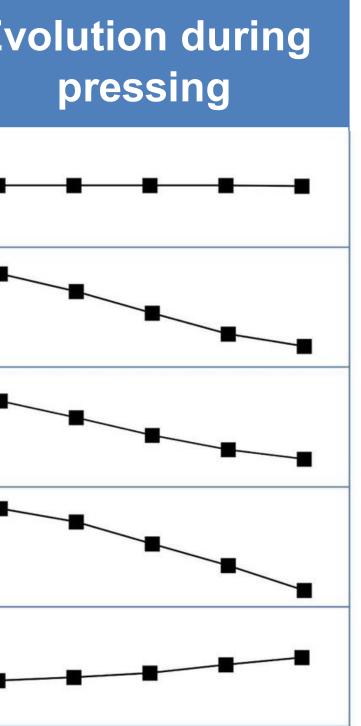


Source: Champagne Committee

The pressing cycle

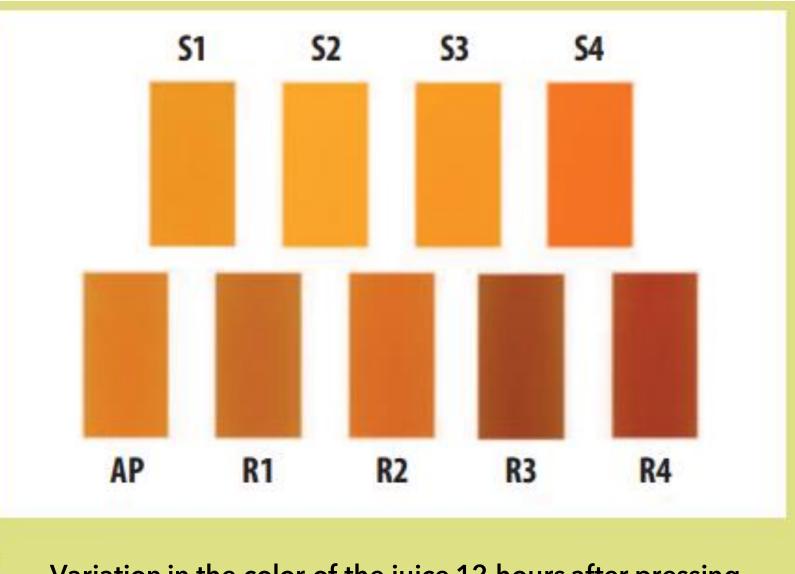
D S1-S5	Must	Wine	Ε
TAP / TAV	- 1 %	0 %	•
Total acidity	- 35 %	- 35 %	
Malique acid	- 30 %	- 26 %	■
Tartaric acid	- 29 %	- 50 %	
рН	+ 0.30 units	+ 0.35 units	₽





According to Thesis Pinhe LIU 12/2018

The pressing cycle

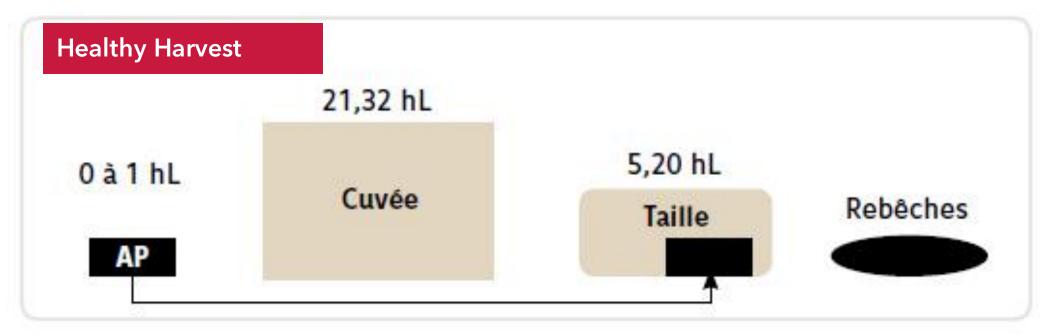


Variation in the color of the juice 12 hours after pressing (Pinot noir de l'Aube - AP = Auto pressing, S = pressing cycle, R = Rebêche). The samples are centrifuged and filtered.



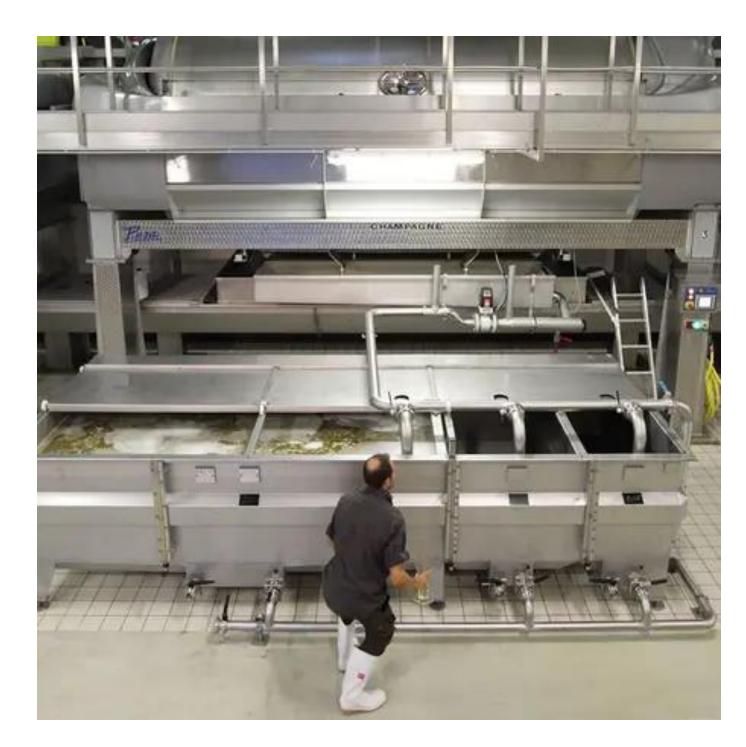
Juice splitting

Example: extraction of 26,52hL of AOC Champagne juice for 4 000kg of grape (4% of lees)

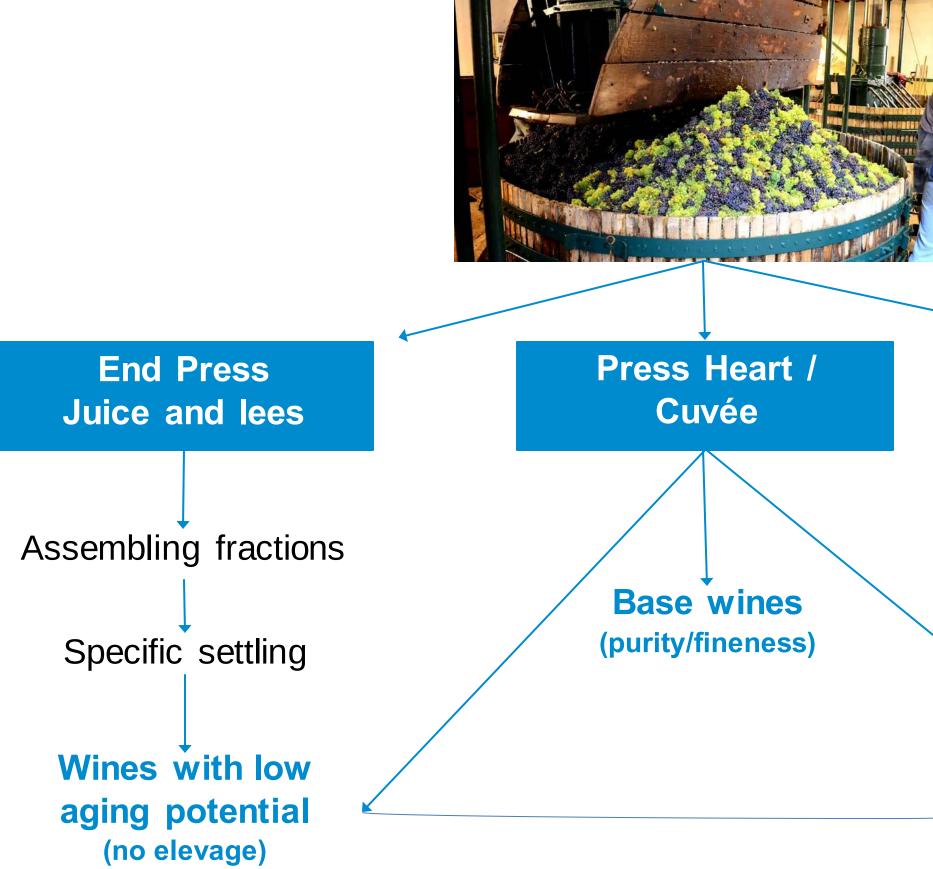




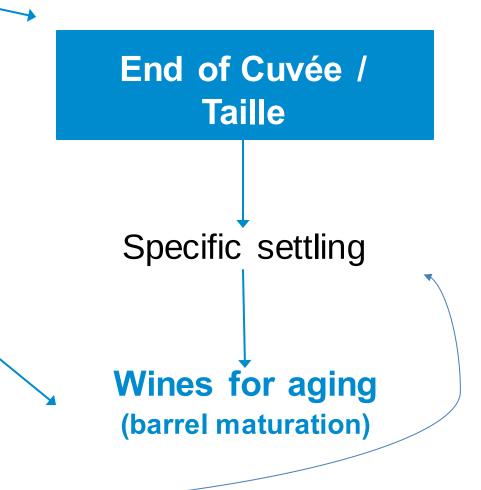




In practice :







Pre-fermentation treatments

To be preferred because more effective and less impactful than treatments on wines (for example the management of earthy musts and/or ACF)



The "Cuvée" juices (first two pressing cycles):

- Usual itinerary: *enzymage, sulfiting, tanning* (unnecessary discoloration)
- During the settling phase: *bentonite* or *anti-oxidant product* depending on the case

The "Taille" juices (continuation of presses, draining/self-pressing juices):

- Usual itinerary: *enzymage*, sustained *sulfiting*
- / bitterness)
 - **Qi N[oOx]** / **QI FINE** or PVPP and derivatives



We will remain attentive to the concept of pH at the end of pressing.



• During the settling phase: **systematic treatment** (oxidation, vegetal notes)

Sulfiting



Continuous sulfiting

Favor the arrival of juice from the bottom of the belon to limit SO2 losses through volatilization

Manual sulfiting

Add the SO2 several times during the flow to better distribute it in the must. Stir the entire fraction, after draining and before pumping to the settling tanks to homogenize the SO2 in the juice.

Delayed sulfiting

We recommend this technique only on the <u>Taille of black</u> grape varieties. It makes it possible to limit the use of oenological charcoal. It consists of sulfiting the Taille fraction only after its total flow into the belon, or just before or during its transfer to the settling tank.



Total SO₂ **content of** the must: 30 mg/L



Sulfiting

6 , 1 5 g /HI 4 J/H BISULFITE 5 J/AI SUFFIMIN 3,3 d/AL BisulFire 2 w/HL Inorthe Terrin 2 m/M Insythe Tensin 2 ml/HL INDETRE Solt= < M mg/L Solt= 15 mg/L Solt= KM mg/L



6			
5 -1/11 S	JUFTA NIN Insortine Teles	-	
	t = 25		-

Enzymes

Using enzymes at 1 g/HL allows you to obtain perfectly settled musts



Enzymes benefits:

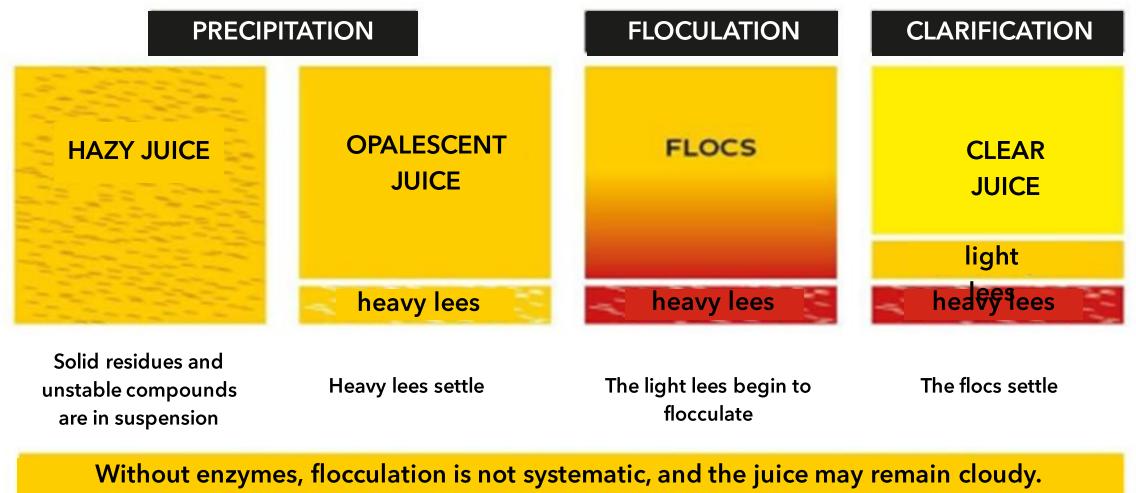
- Better compaction of the lees • Savings on settling time (10-12 hours) • Elimination of precursors of herbaceous tastes (giving vegetal)
- and bitterness)
- Pectinases alone or in combination with glucanases

Practical use:

• The enzymes can be added to the belon halfway through (at the end of the first pressing cycle of the Cuvée).



The settling





16 Formation pratique pressurage - CVC NF - 25/01, 01 et 09/02/2018



Products that can be used for settling to limit oxidative notes and bitterness

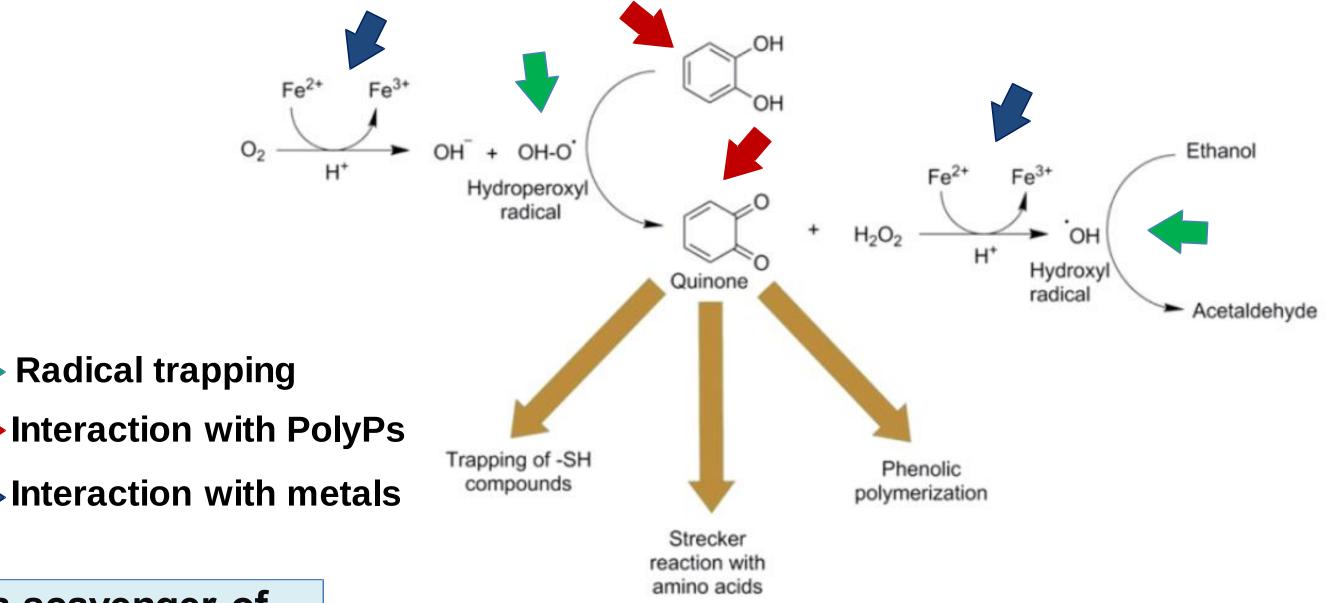
- PVPP Eliminates vegetal/bitter notes, in high doses thins wines.
- Qi No[Ox] TM Pea Protein, Chitosan, bentonite: Elimination of polyphenols & oxidation precursors, colloidal stabilization.
- **INOFINE V TM** Pea proteins: strong power of interaction with polyphenols, sediments quickly.
- COLORPROTECT V TM Bentonite, PVPP, pea protein: The 3 in 1, without casein, anti-oxidant role, excellent sedimentation kinetics, improves organoleptic characteristics.
- Qi FINE TM Pea Protein, Chitosan: Elimination of unstable polyphenols, reduction of astringency & bitterness, reduction of oxidation precursors.
- FYNEO TM Yeast protein extract, top-grade clarifier facilitating rapid sedimentation. Refines wines by eliminating harsh and bitter back palate notes, while preserving aromas.





Fining and Clarification

• How to fight oxidation ?

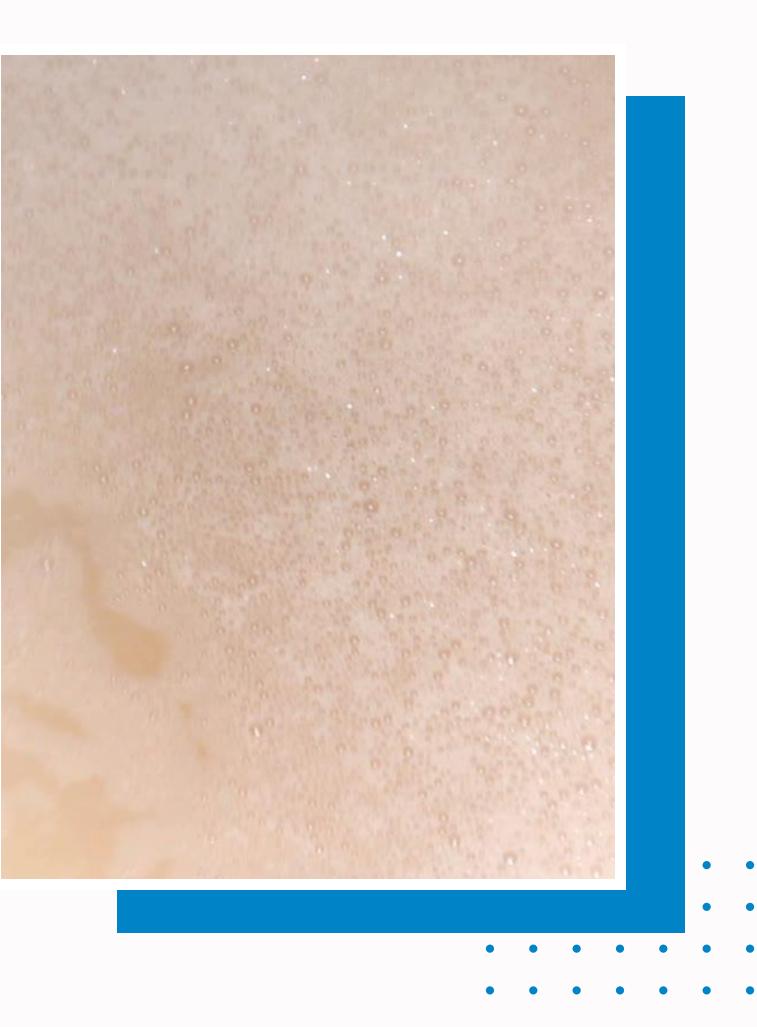


In wine, chitosan is a scavenger of radicals and metals and is capable of interacting with polyphenols





3/ BASE WINE ELABORATION: THE ESSENTIAL ROLE OF FERMENTATION AND BLENDING



Alcoholic fermentation

Choose a selected yeast and a protectant

for these fermentation conditions

- A temperature between 15 and 20 degrees
- A pH close to 3.0
- An average nitrogen requirement
- Add organic nutrition with thiamine

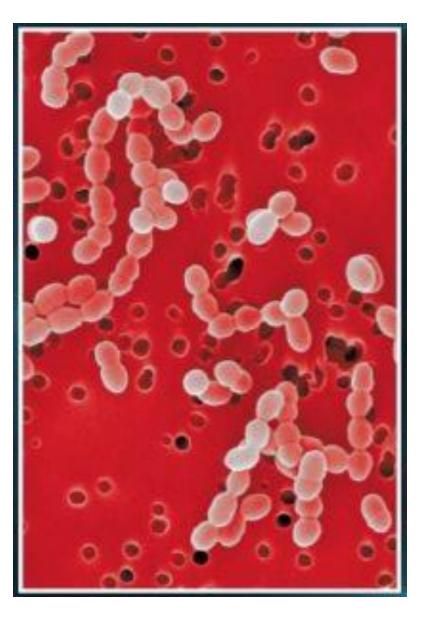




Malolactic fermentation

- Why? In order to avoid MLF in the bottle, microbiological security.
- Today: In Champagne, more than 90% of the producers achieve malolactic fermentation. But more and more producers are trying to block totally or partially the MLF. New trend in the face of global warming to maintain crispness.
- Levers: Cold temperatures, sulfiting, must fining, tirage date, and filtration.







4/ SECURING THE SECOND FERMENTATION AND REMUAGE



Ideal conditions for secondary fermentation

- **Alcohol** < 11,40%
- Free SO2 < 12 mg/L
- Active SO2 < 0,45 mg/L
- **pH** > 2,90
- Temperature between 13 and 16°C
- CO2 < 400 mg/L
- Yeast between 1,5 and 2 million of cells /mL









Remuage

• CLARIFIANT XL TM

Optimised riddling aid, bentonite and silicate, excellent compaction of the sediment.

• CLARIFIANT S TM

Bentonite only, according to BIO standards

• CLARIFIANT NAT TM

Non-activated bentonite, according to NOP standards

















4/ DISGORGEMENT: THE FINAL TOUCH OF THE CHAMPAGNE WINEMAKER

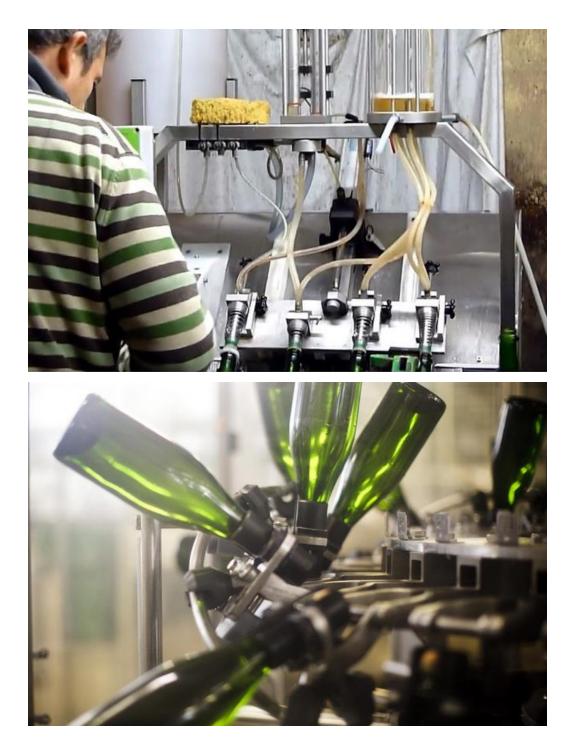


Expedition liquor

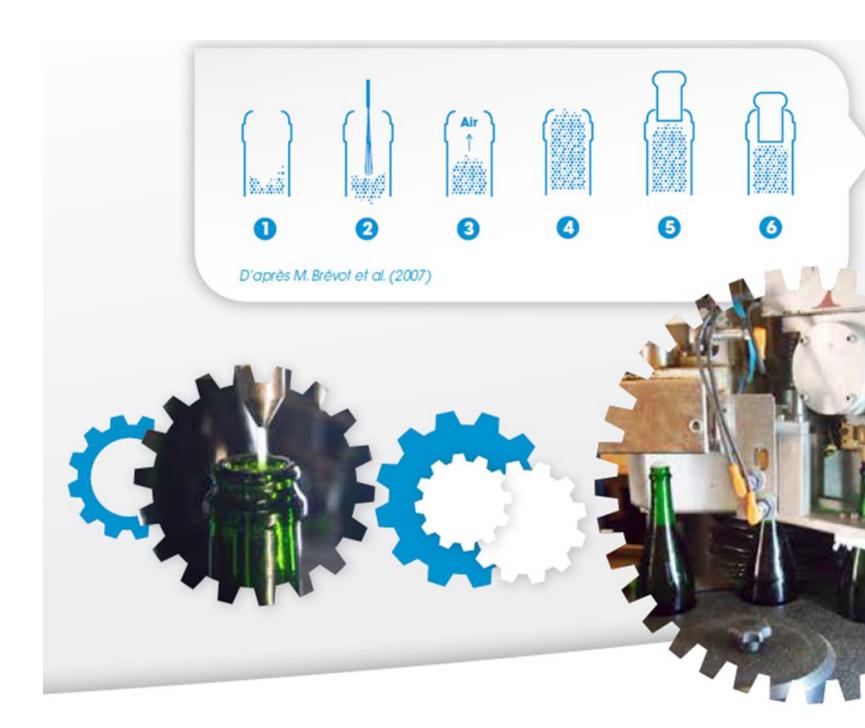
- Wine protection: SO2
- Final touch : Tanins, Mannoproteins, Arabic gums, Ascorbic acid



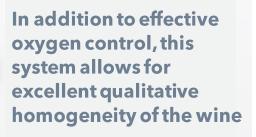




Jetting



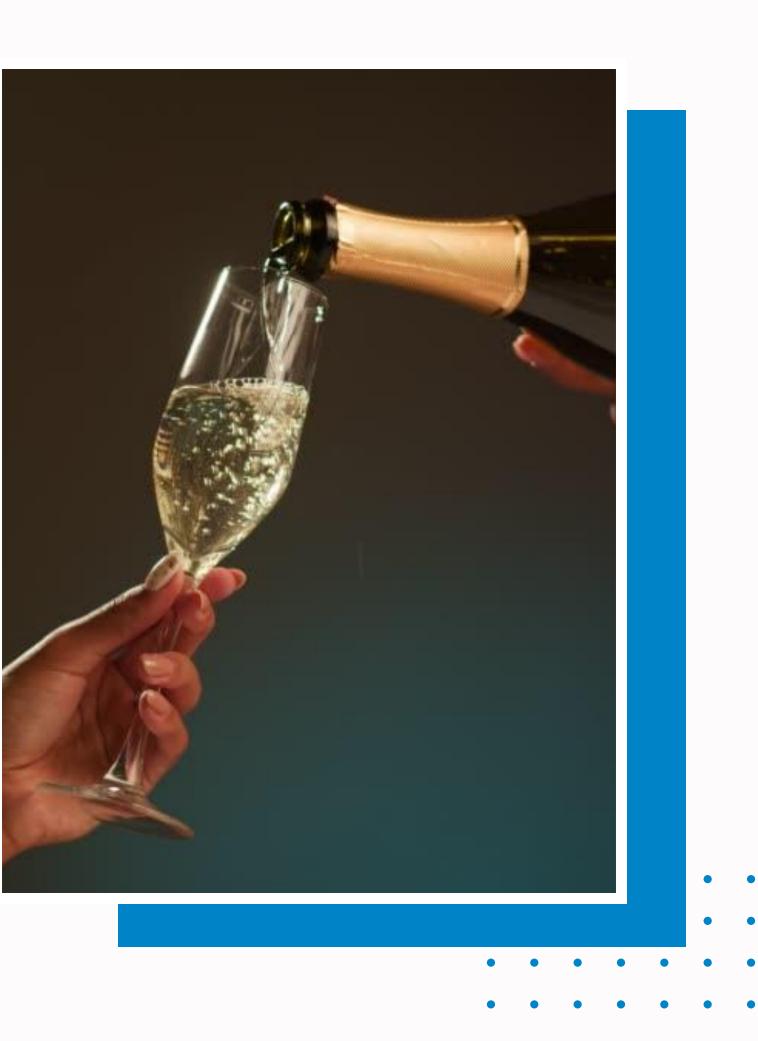








THANKS FOR YOUR ATTENTION LET'S TASTE!



Base wines

Produit	Vin blanc	Vin blanc	Vin blanc	
Туре	Vin Traité	Vin Traité	Vin Traité	
Ref vin	PINOT NOIR	CHARDONNAY	MEUNIER	
Divers				
Volume				
Nº Echantillon	2401160041	2401160042	2401160043	
Reçu le	15/01/2024	15/01/2024	15/01/2024	
Titre alcoometrique vol. à 20°C	11.25	11.45	11.15	% Vol
Acidité totale	4.8	4.1	4.5	g H₂SO₄/L
рН	3.15	3.30	3.27	
Acidité volatile	0.24	0.25	0.22	g H₂SO₄/L
Sucres réducteurs	<1.0	<1.0	<1.0	g/L
Dioxyde de soufre total	54	70	53	mg/L
Acide malique	<0.4	<0.4	<0.4	g/L
Dioxyde de soufre libre	19	20	18	mg/L



Expedition liquors

ASCORBIC ACID · ARABIC GUM · MANNOPROTEINS · TEMOIN

Produit	Effervescent blanc	
Туре	Dosé	
Ref vin	B	
Divers	PDC	
Volume		
Nº Echantillon	2401170133	
Reçu le	17/01/2024	
Titre alcoometrique vol. à 20°C	12.40	% Vol
Acidité totale	5.6	g H ₂ SO ₄ /L
pH	2.99	
Acidité volatile	0.20	g H₂SO₄/L
Dioxyde de soufre total	63	mg/L
Acide malique	5.3	g/L
Dioxyde de soufre libre	ND	mg/L
Sucres totaux	12.3	g/L



Expedition liquors

• A : TEMOIN

- Dosage : 10 mL of MCR : 11,5 g/L
- 10 mL / 100 bottles of POTASSIUM BISULFITE 150 g/L (+ 20 mg/L)

• B : ARABIC GUM

- Dosage : 10 mL of MCR : 11,5 g/L
- 10 mL / 100 bottles of POTASSIUM BISULFITE 150 g/L (+ 20 mg/L)
- 40 mL / 100 bottles of FLASH GUM R MF

C: MANOPROTEIN

- Dosage : 10 mL of MCR : 11,5 g/L
- 10 mL / 100 bottles of POTASSIUM BISULFITE 150 g/L (+ 20 mg/L)
- + 40 mL / 100 bottles of ULTIMA READY LIFE

• D : ACIDE ASCORBIQUE

- Dosage : 10 mL of MCR : 11,5 g/L
- 30 mL / 100 bottles of SULFITAMINE

